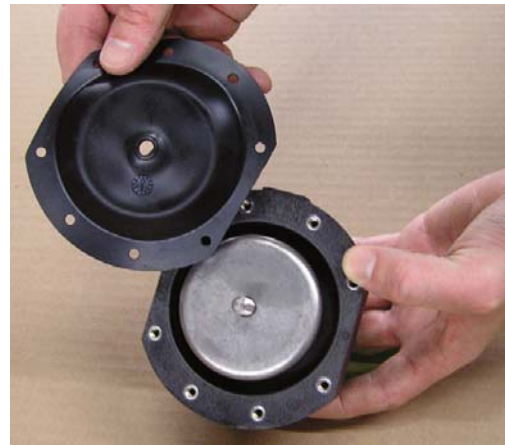




ITT

Pure-Flo®

# Advantage Actuator Refurbishment Program



*Engineered for life*

[www.ittpureflo.com](http://www.ittpureflo.com)

# Advantage Actuator Refurbishment Program

The ITT Pure-Flo pneumatic actuator refurbishment program now offers you the ultimate equipment value, combining our noted product quality and reliability with the outstanding value originally found in every ITT Pure-Flo actuator. The program provides the owners of ITT Pure-Flo actuators the utmost in preventive maintenance, assuring optimal performance for years to come.

Our factory-trained specialists use an extensive process to review and inspect every ITT Pure-Flo actuator accepted into our program, ensuring that damaged or worn components are replaced with new factory parts. A cost effective alternative to the replacement of actuators, this refurbishment program will provide the customer with a remanufactured actuator to original factory specifications at a reduced cost in comparison to a new actuator. Whether your actuators have reached the end of their normal service life, or the actuators are in a critical service that warrants the best in preventive maintenance measures, the ITT actuator refurbishment program may be the right choice for your operational needs.

#### Refurbishment Program Benefits:

- Your unit will be restored to operating condition
- Savings compared to the cost of purchasing a new unit
- Refurbishment is a maintenance cost, not a capital expense
- 12 month warranty backed by ITT Pure-Flo

#### Scope

ITT Advantage actuators of all types and models are candidates for the refurbishment program. Once received at the factory your ITT Pure-Flo actuator will be:

- Inspected and tested to determine overall condition and suitability for refurbishment
- Disassembled and inspected for operational wear and miscellaneous damage
- All actuators suitable for remanufacture will have the following parts replaced:



#### Rebuild Parts

- Shaft o-rings
- Fasteners (excluding bonnet to valve fasteners)
- Hex nuts and washers
- Fastener caps
- Compressor
- Compressor tube nut if applicable
- Compressor mounting pin
- Actuator diaphragm
- Valve spindle
- Actuator springs or spring set (with spring plates)
- Gaskets
- Necessary labels

Upon inspection if the actuator is found to be in poor condition and can not be rebuilt, it will be disposed of or returned to the customer if specified on form MATF-053. Customer will be advised if the actuator is not suitable for rebuilding and has been scrapped. Our CSR will be able to offer a quote for a replacement actuator.

# Advantage Actuator Refurbishment Program

## Actuator Accessories

Standard pricing for refurbishment requires removal of any mounted accessories prior to shipment to ITT. There will be an additional charge for returning valves with positiners attached.

Customers may order necessary valve diaphragms, if desired, as part of their order. These diaphragms will be shipped separate from the actuator. We do not ship actuators with valve diaphragms installed.

## Actuator Identification

Refurbished actuators will be provided with new labels identifying a new serial number and remanufactured date, unless it is specified by the customer to keep the original serial number.

## Customer Service

Pure-Flo Distributors will assist you in placing a purchase order for each lot of actuators to be refurbished. Approximate quantities of rebuilds should be identified. For orders larger than ten units, Customer Service Representative will notify customer of approval of their requested rebuild date.

## RMA

A Returned Material Authorization will be provided for each returned lot of material.

## Lot Size

Unless agreed upon in advance, the lot sizes returned shall be twenty five units or less.

## Decontamination Certification

All materials returned to ITT Pure-Flo must be pre-approved by submitting a MATF-053 form. This form (as well as the appropriate MSDS forms) must be approved by ITT's EH&S department before the material will be received and processed. A copy of the approved MATF-053 form as well as the appropriate MSDS forms should be affixed to the exterior of the shipping container. Failure to comply with this requirement will result in the rejection of the material for refurbishment.

## Shipping

Upon receipt of the completed RMA paperwork the actuators should be packaged and crated in a manner to avoid any potential damage in transit. Materials should be shipped prepaid FOB ITT Pure-Flo Lancaster.



Ship to Locations:

ITT Pure-Flo  
Refurbishment Program  
33 Centerville Road  
Lancaster, PA 17603

ITT Pure-Flo  
Refurbishment Program  
110-B West Cochran Street  
Simi Valley, CA 93065

ITT Pure-Flo  
Refurbishment Program  
Richards Street, Kirkham  
Lancashire PR4 2HU  
United Kingdom

## Delivery

ITT will provide a delivery date at order entry for rebuild units, typically five business days FOB Lancaster, PA. Rebuild orders over ten pieces will need to be evaluated by ITT and delivery date confirmed to customer.

## Disposition

Upon inspection, ITT will advise the customer of units that are not acceptable for the refurbishment program. ITT will dispose of these units unless specified by customer on form MATF-053.

## Warranty

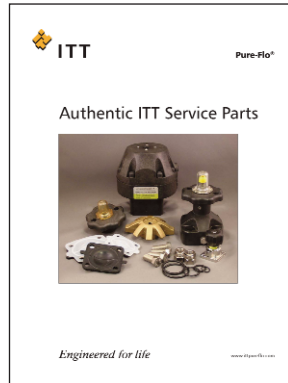
Standard warranty for remanufactured actuators is twelve months.

# Advantage Actuator Refurbishment Program

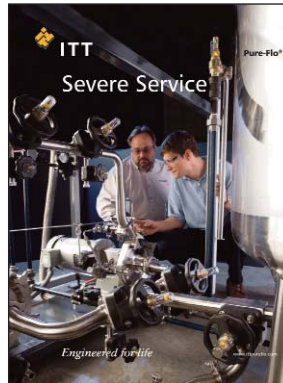
For more information check out the literature below, found at [www.ittpureflo.com](http://www.ittpureflo.com).



Advantage Actuator Refurbishment Program  
PFARPA4-08



Authentic ITT Service Parts  
PFSPA4-08



Severe Service  
PFSSVCA4-08



Certified Maintenance Training  
PFCMA4-08  
(under development - contact local ITT representative)

For more information, please contact:

### Pure-Flo Headquarters

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Lancaster, PA 17603-2064 USA  
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Phone +1 (717) 509-2200  
Fax +1 (800) 239-9402

Website: [www.ittpureflo.com](http://www.ittpureflo.com)  
E-mail: [pureflo.custserv@itt.com](mailto:pureflo.custserv@itt.com)

### Valve Office Locations:

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110-B West Cochran  
Simi Valley, CA 93065 USA  
Phone +1 (800) 926-8884  
Phone +1 (805) 520-7200  
Fax +1 (805) 520-7205

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